

Capacity List



We are constantly updating our machinery, to meet requirements, however here is our current list

CNC LATHES

Daewoo Puma 2000SY (Fanuc),
65mm bar feed capacity short magazine,
driven tooling and vub spindle - 2 off

Daewoo Puma 400 MB (Fanuc)
380mm chuck
560mm maximum dia work piece
978mm maximum work piece length

Nakamura Tome TMC 30 (Fanuc 10TF)
65mm bar feed capacity
10" chuck, 550mm between centres

Nakamura Tome TMC 20 (Fanuc 0T)
52mm bar feed 8" chuck,
420mm between centres

Nakamura Tome TMC 12 (Fanuc 21T)
42mm bar capacity 6" chuck

Nakamura Tome TMC 18 (Fanuc 21T)
50mm bar capacity short magazine feed
8" chuck

SLIDING HEAD LATHES

Citizen F20 Sliding Bush (Fanuc 0T)
20mm bar capacity, 4m bar feed live
tooling

Citizen F20 Sliding Bush (Fanuc 0T)
20mm bar capacity, 3m bar feed live
tooling

Citizen A20-VIII 7 Axis Sliding Head
7/8" dia bar capacity
3m magazine bar feed live tooling, sub
spindle

CONVENTIONAL LATHES

Ward No. 3 capstan
1 7/8" Barfeed capacity

Ward 2DS capstan
1 1/4" Bar capacity 6" Chuck

Harrison M350 x 60" Centre Lathe Dro
3+4 Jaw Chucks all usual accessories

Harrison VS 330 Toolroom Lathe

CNC MILLS

Dahlih MCV 1350 Machining Centre
(Fanuc 10M)*1350 x 630 x 560

Tajmac MCV 1050 Machining Centre
(Fanuc 10M)*1050 x 510 x 525

HAAS VF3 Machining Centre
1000 x 510 x 410

Daewoo Twin Pallet Machine Centre
(Fanuc 18M) Ace V400 * 560 x 400 x 570

2 OFF-XYZ Trakmill
3 axis programmable turret mill * 1100 x
500 x 500

Brother TC-312 APC
machining centre auto pallet changer

OTHER EQUIPMENT

Elliot Omnimill horizontal/vertical mill
C/W dro

**Lapointe Horizontal Broaching
Machine** 4'6" stroke

Q + S 10" Bandsaw - automatic
feedAstra 10" Cut

**Jones and Shipman 540 Surface
Grinder Flypress, Toggle Press, Arbor
Press**

FABRICATION CAPACITY LIST

FOLDING

CNC Programmer Promecam
R-50-20 - 1 off

BENDING

1/4" (6.35mm Thick) - 2m long bed

Manual Bender 16G (1.5mm Thick) -
1.5m long bed

**Manual Roller Bend 3" Thick (Fanuc
0T)** - 1.5m long bed

CUTTING

Edwards Trucut Guillotine - 3.25mm
thick x 2m long bed

Boschert Corner Notcher - 220mm x
220mm depth cut

Band Saw - deep throat 2th depth
We also have access to laser Cutting
equipment

WELDINGMIG

Welding - 180 AMP

TIG Welding - 400 AMP & 180 AMP

Coded Welding - Coded Welding is also
available